

Advancing Industrial Decarbonization and the Green Economy

Through Academic R&D in Frontier Technologies

Presented by

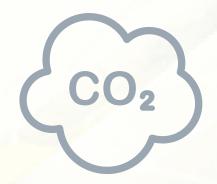
Dr. Wazeem Nishad
IIT Bombay Research Hub for Green Energy and Sustainability (GESH IITB)





Why There Is Need For Decarbonization?

Concentration of carbon dioxide in atmosphere??



Jun. 11, 2025

429.36 ppm

Jun. 10, 2024

427.59 ppm

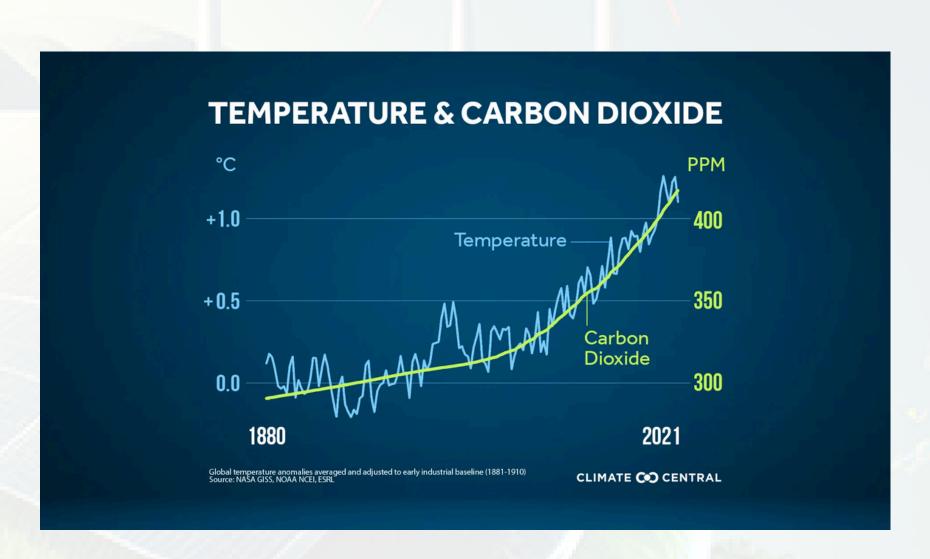
1 Year Change

1.77 ppm (0.41%) co2.earth/daily-co2

December 2024



2nd Warmest December since 1880



2024 becomes warmest year on record, first to breach 1.5-degree Celsius guardrail

According to scientists at the Copernicus Climate Change Service (C3S), 2024 was the hottest year since global temperature tracking began in 1850.



Figure 3. There would be a severe escalation of impacts if the world were to warm above 1.5°C. Source: United Nations Environment Programme 2021b^g

Industrial Emissions

- Industrial emissions contribute for ~30% of India's total CO2 emissions
- Major 'hard-to-abate' sectors include: Cement, Steel and Oil & Gas
- Emissions are projected to grow by ~80% by 2040 without intervention



Decarbonization Pillars

Digitalization Smart Manufacturing, IOT, AI



Solar, Wind Green Hydrogen Bioenergy...





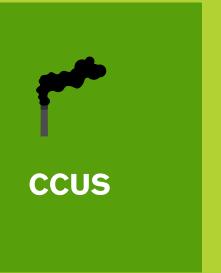
Energy Efficiency



Industrial Electrification



Low Carbon Fuels, Feedstocks, Energy Sources and Storage



Policy and Management



Li-ion, Na-ion, Zn-ion
Flow Batteries
Thermal Storage

Circular Economy





National Centre for Photovoltaic Research and Education (NCPRE) & POTIC





Technocraft Centre for Applied Artificial Intelligence (TCAAI)

Centre for Machine Intelligence and Data Science (CMInDS)

Centre of Excellence in Oil, Gas and Energy (CoE-OGE)

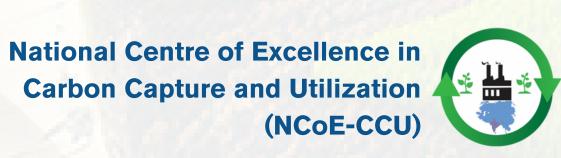




TIH Foundation for IoT & IOE



Centre of Excellence in Steel Technology





TIH Foundation

Centre for Semiconductor Technologies



Ashank Desai Centre for Policy Studies (ADCPS)



Industrial Energy Assessment Cell (IEAC)

EV Power Train Lab





EV Power Train Lab Advanced Batteries and Ceramics Lab Hydrogen Storage and Applications Lab

National Centre of Excellence in CCU









MUSK FOUNDATION

- Nanofluid amine based solutions
- Modified membrane based CO₂ separation
- Aqueous solution-based CO₂ capture

- CO₂ valorization
- Methanol production
- High value organics
- CO/CH₄ generation

- Country-wide capacity assessment
- Source-sink matching
- Enhanced oil recovery
- Enhanced CBM recovery

- CO₂ transportation
- Life-cycle analysis
- Bioenergy based CCS
- Techno-economic analysis
- Environmental Assessment

CO₂ sequestration **Cross-cutting** systems

CO₂ utilization

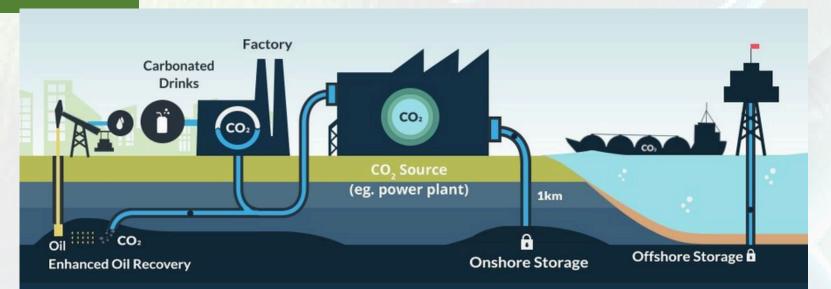
Carbon Capture



Indian Patent No: 538214 Arnab Dutta and Vikram Vishal



Indian Patent No. 435947 Arnab Dutta, Vikram Vishal et al.







ओएनजीसी











SYRMA SGS















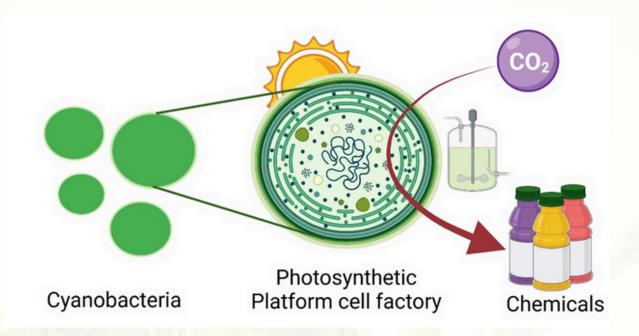






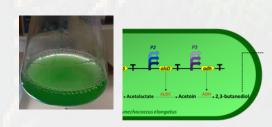


Engineered cyanobacteria for sustainable biomanufacturing and carbon capture

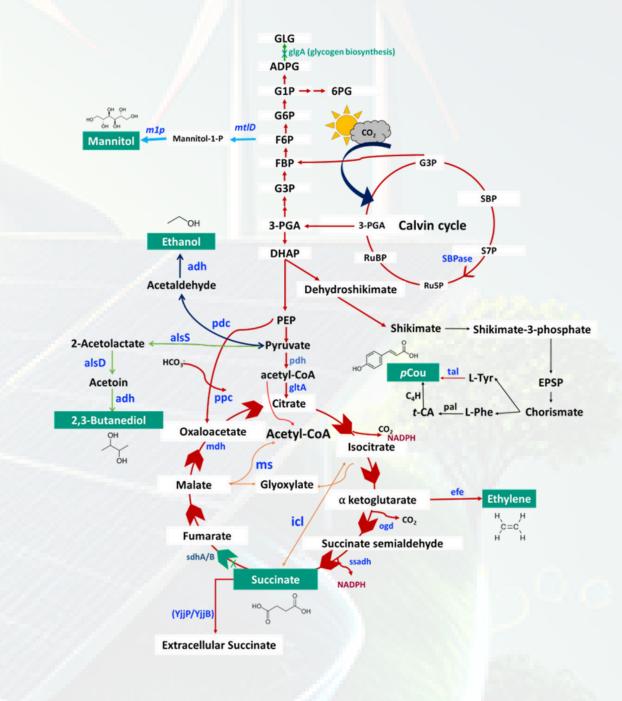


- Photosynthetic cell factories that can enable sustainable production
 of chemicals and biofuels from CO2
- Fast-growing and environmentally robust Synechococcus elongatus strains from Powai lake
- Promising leads for tech translation and scaleup

Current TRL: 3/4 (Lab scale validated PoC process)



Strain engineering and process optimization to further increase product yield



Translation to TRL: 7 (Demonstration in photobioreactor)

Potential collaboration/Industry support (Reliance, TATA Power, Praj Industries) for scaleup









Centre of Excellence in Oil, Gas & Energy (CoEOGE) IIT Bombay Initiated by MoPNG



















Bimodular CCUS technology based on bio-inspired catalysts (Collaborators: ONGC, BPCL, IOCL, HPCL, EIL)

Objectives:

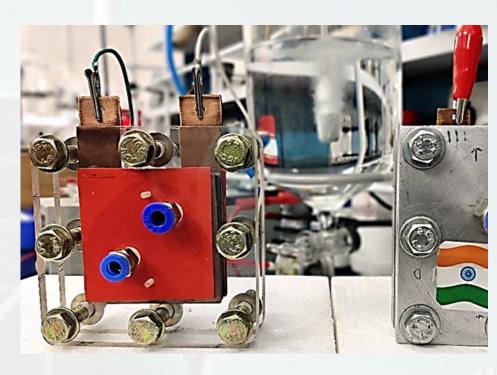
Develop and fine-tune low-cost and efficient bio-inspired catalysts for CO₂ capture and Utilization (CCUS)

Outcome:

- Fine-tuned a bio-inspired catalyst for CO₂ capture from refinery flue gas and demonstrated in a 1 kg CO₂/hr lab-scale unit.
- Developed an energy-efficient, bio-inspired catalyst for the CO₂/CO converter
- Demonstrated a 1 kg CO₂ to CO/hour converter

Commercial relevance and implementation status:

• The developed process can be applied for the removal of CO₂ from Coal Bed Methane (CBM) and utilizing the CO₂ for the synthesis of CaCO₃. CaCO₃ can be sold to cement manufacturers and other commercial purposes for an additional revenue stream.







Anomaly Detection and Root Cause Identification in Refineries (Collaborator: HPCL)



Objectives:

 To enhance root cause detection in a refinery using operational data in real time

Outcome:

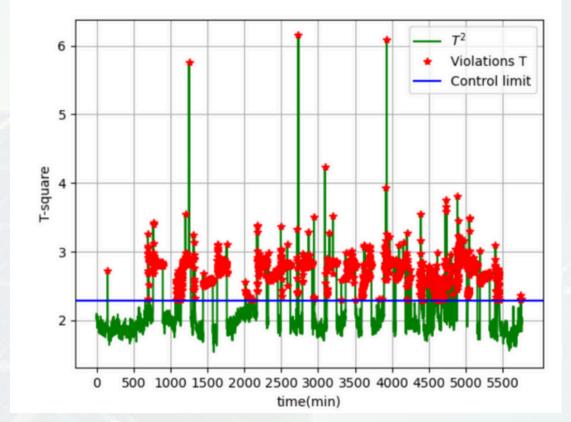
 An advanced software product developed and tested in collaboration with HPCL, Mumbai refinery - Realtime using DCS data

Commercial relevance and implementation status:

- This technology helps achieve operational excellence in refineries through early detection of faults the root cause.
- Improves system reliability, prevents failures, and enables optimal operations, thereby improving process efficiency

Digitalization

- Early prediction of flare events and prognosis of possible sources
- Toolchain for oil and gas leakage through drones
- Software tool development for pinch analysis based targeting for oil and gas industry



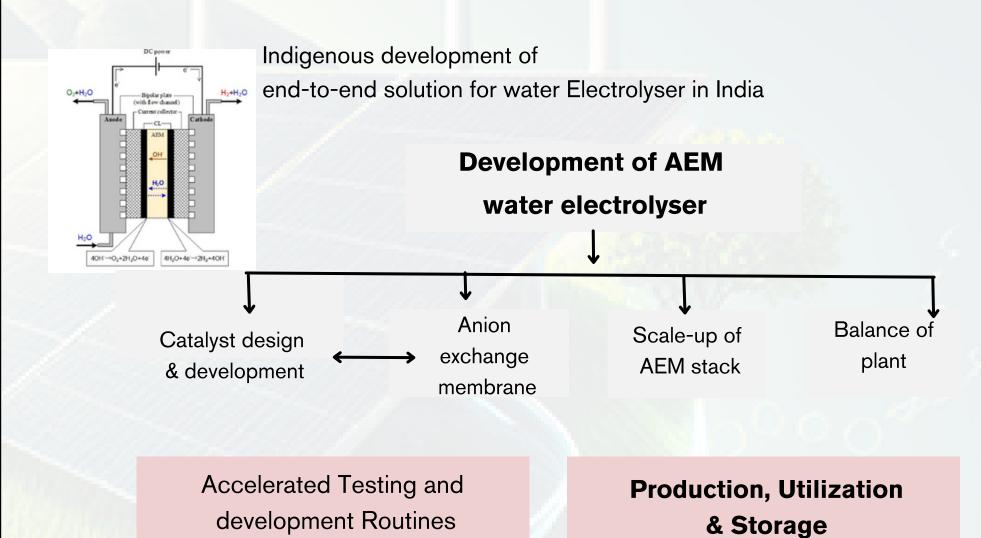
Solar Photovoltaics



Areas

- Si and Perovskite solar cells and materials
- Power electronics for grid integration
- Photovoltaic deployment and reliability

Green Hydrogen



Biomass to Hydrogen



4T- Silicon-Perovskite Tandem Solar Cell

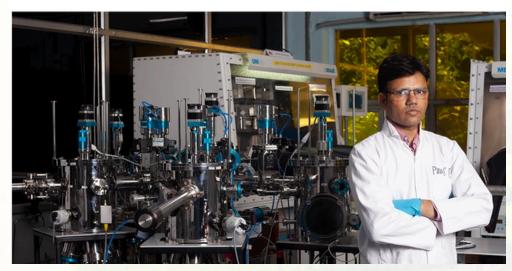
Nature team profile coverage

Unconventional materials that do more with light

Dinesh Kabra is working with the next generation of optoelectronic materials for solar

James Mitchell Crow





PV Global magazine Coverage! **May 2023**





New solar cell tech by IIT Bombay to sharply cut costs, enhance efficiency

The Maharashtra government and ART-PV India Pvt Ltd, a start-up founded at IIT Bombay are working to provide a complete commercial wafer size solution for this technology by December 2027

Vertically stacked RGB Tandem OLEDs: Lighting High resolution Displays

Silicon/perovskite Tandem Solar Cell: PCE> 30% Efficiency gain per unit area!

















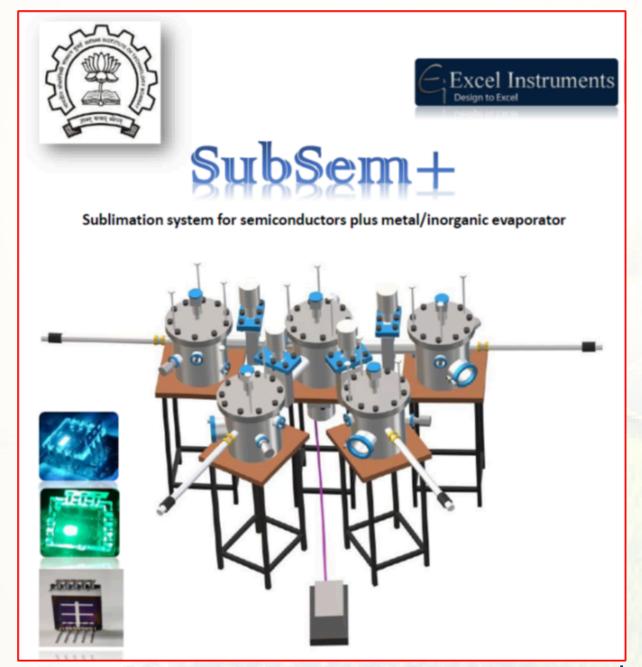
Public Funds: IOE, MoE-India **DST-India MNRE-India MEITY-India**





Technology Transfer and licensing of IPs

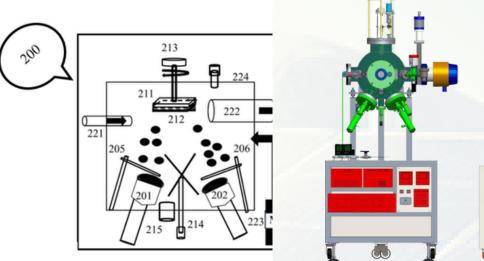
Optoelectronic device fabrication tool



Patent granted

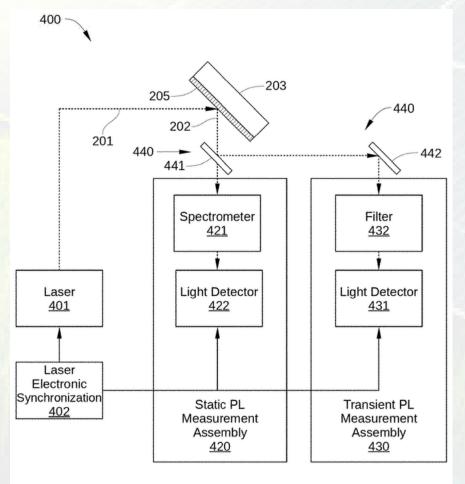
Patents filed Countries includes: India, US, China, Japan, Taiwan, South Korea, Europe

TCE on soft materials fabrication tool Optoelectronics and bio-photonics



Research Highlights Nature – where I work IOP - Physics world AIP- SCIlight x 2 Global PV Magazine

OLED manufacturing meteorology tool



Applied Materials Inc., USA

FIG. 4

Method of forming perovskite film via vacuum approach



(19) United States

(12) Patent Application Publication (10) Pub. No.: US 2022/0325398 A1 Sharma et al.

(54) METHOD OF FORMING A HALIDE-CONTAINING PEROVSKITE FILM

(71) Applicant: Applied Materials, Inc., Santa Clara,

(72) Inventors: Vijay Bhan Sharma, Rajasthan (IN); Abhijeet Laxman Sangle, Maharashtra (IN); Ankur Anant Kadam, Thane (IN); Suresh Chand Seth, Mumbai (IN); Richa Pandey, Kanpur (IN); Dinesh Kabra, Mumbai (IN); Valipe Ramgopal Rao, New Delhi (IN)

(73) Assignee: Applied Materials, Inc., Santa Clara, CA (US)

(21) Appl. No.: 17/229,492

Apr. 13, 2021

Oct. 13, 2022 (43) Pub. Date:

C23C 14/58 (2006.01)B05D 1/00 (2006.01)B05D 3/00

(52) U.S. Cl.

.... C23C 14/0694 (2013.01); C23C 14/024 (2013.01); C23C 14/24 (2013.01); C23C 14/54 (2013.01); C23C 14/5806 (2013.01); B05D 1/005 (2013.01); B05D 3/007 (2013.01); B05D 2401/10 (2013.01); B05D 2425/02 (2013.01)

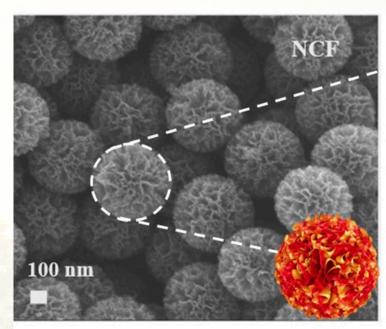
ABSTRACT

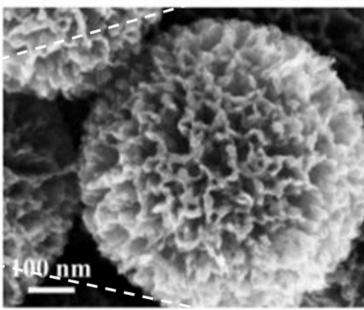
A hybrid halide perovskite film and methods of forming a hybrid halide perovskite film on a substrate are described. The film is formed on the substrate by depositing an organic solution on a substrate, heating the substrate and the organic solution to form an organic layer on the substrate, depositing an inorganic layer on the organic layer, and heating the substrate having the inorganic layer thereon to form a hybrid halide perovskite film. In some embodiments, the hybrid halide nerovskite film comprises a CHINH-1.+MX. com-

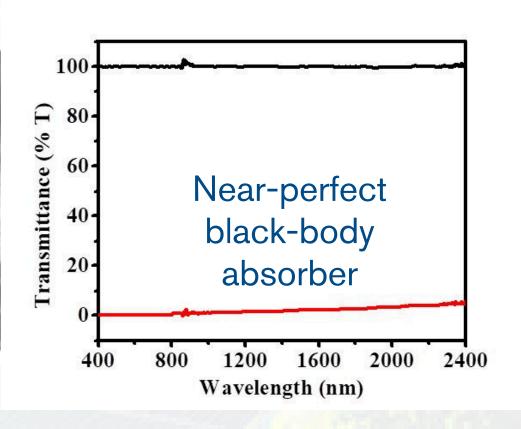
Applied Materials Inc., USA

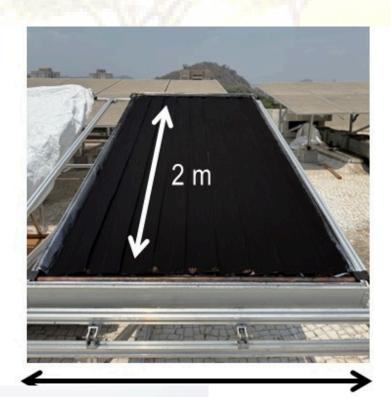
Solar Thermal

Material: Porous hardcarbons (NCFs)









- 22 lit/m² of clean water output in a day (3 x of conventional solar-stills)
- Inlet: 5000 7500 ppm TDS
- Output TDS < 10 ppm
- Single step comprehensive purification
- Single step comprehensive purification
 150 lit/day capacity pilot plant in a govt school through Arid Communities & Technologies.

Tiny carbon 'flowers' turn light to heat at unrivalled efficiency, IIT team finds @Premium

Carbon nanoflorets made by IIT Bombay researchers can convert incident sunlight to heat with 87%





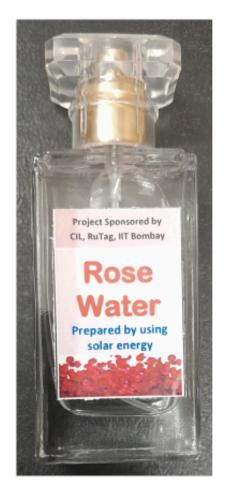
Solar-water purification

Space heating for Indian army

Decarbonising Rural Industries: Solar Hydrodistillation (SHD) for Rosewater Production

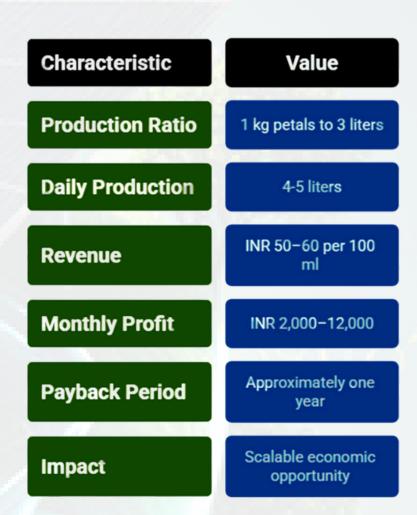






Technology developed and disseminated by:

Centre for Technology Alternatives for Rural Areas (C-TARA) Indian Institute of Technology Bombay, Mumbai, India



EV Powertrain Lab: Objectives & Deliverables



<u>Vision</u>: Excellence as **R&D lab** for **EV** Technology, **L&D hub** for **E-mobility** Talent, **Centre** for **Innovation**

<u>Aim</u>: Indigenous & robust **products** for EV powertrain and world-class **talent** for E-mobility ecosystem

Goals: EV powertrain products for e2w/e3w/e4w

G Genteel: good QRD (Quality, Reliability, Durability)

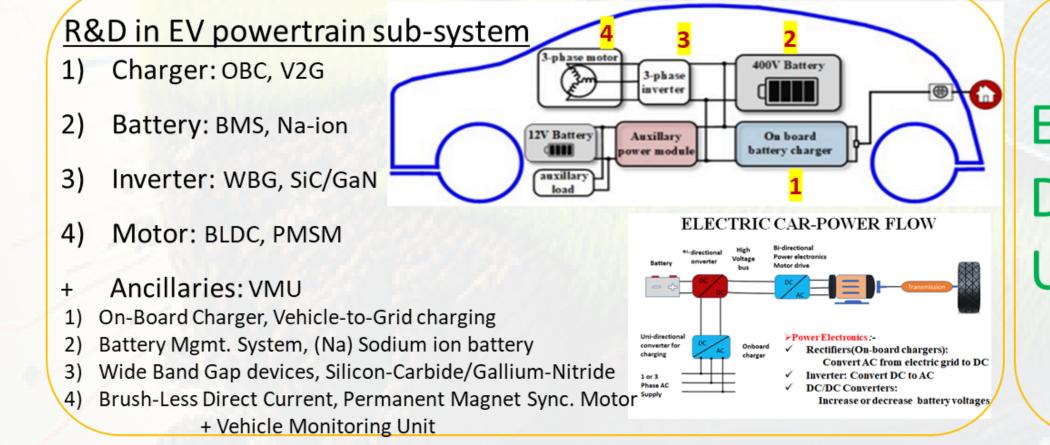
O Optimal: hi power:weight ratio, versatile, compact

A Affordable: frugal, cost-effective, value-for-money

L Local: indigenous, scalable, import-free

Sustainable: lean-green, energy-efficient





L&D and HR (Human Resource) talent nurturing

- Instructor-led webinar series Evolution: E-mobility/EV themes
- Short-term courses EVolve: Tutor-led online technical training
- MOOC eLearning EVoke: Topic-specific recorded class via LMS
- ePost-Graduate Diploma Program (ePGD*): E-Mobility (1.5 yrs)
- Masters of Engineering (M.Engg): Approved by IITB; 2 years PG
 - Technical Workshop / Seminar / Webinar EV Tech-Day '24-'25
 - Corporate L&D: Customised training for R&D and Sr. Mgmt.
- Student internships, PhD and M.Tech fellowships

EV Powertrain Lab: Associations & Achievements



अनुसंधान नेशनल रिसर्च फाउंडेशन Anusandhan National Research Foundation

-RIDES Empowering Research in Indigenous Development of EV Sub-systems



Govt of India (ANRF – MAHA EV: *E-RIDES*), **DST** (Sustenance project): **Product** innovation, **Patent Government**:

Industry-Academia Partnership Program, TRL L.4/5/6 & Technology-Transfer project, Lab service **Industry***:

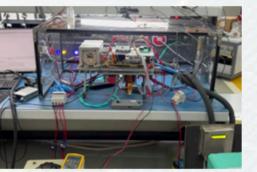
GESH, SINE, ASPIRE, ACR, EO - Training course, Incubation aid, CSR initiative, L&D program, Talent Agency:

ANRF: Anusandhan National Research Foundation (Rs.65cr, '25-'28), MAHA: Mission for Advancement in High-impact Areas @ Power Electronics, Machines, Drives IITB bodies: Green Energy Sustainability Hub, Society for Innovation & Entrepreneurship, Research Park, SemiX, Alumni & Corporate Relation, Educational Outreach

Technology projects in E-mobility: success showcase

EV powertrain functional areas:

Charger: Cummins - high efficiency & temp range, compact



Battery: Na-ion perfo. model dvpt., optimal charging, capacity-fed mechanism

Inverter: Kinetic - Si MOSFET motor-controller, frugal, compact

Motor: Ferrite based IPM synchro reluctance motor

Idea > Concept > Design > Simulation > Proto > Validation >> PRODUCT





Facilities: instrument, machine, measuring device



- High response Thermal imager
- Wire-cut EDM & CNC milling M/c
- Temperature chamber
- Battery cycler
- Potentiostat
- Motor design & CAD-CAE s/w

*Industry: I-APP partnership, R&D project alliance

- 1) John Deere
- 5) Hioki
- 2) Hella Forvia
- Nayak Power
- Techtronix 3) Dana
- 4) Matter Motor 8) **TapFin**















Battery Research

& Li-metal

(regular, solid-state,

Advanced Li-ion printed) battery

Lithium-Sulphur Sodium-Sulphur battery

Potassium-ion & multi-valent battery chemistries

Sodium-ion battery, including solid-state, battery

Metal-air & Redox flow battery

Areas

- Concepts
- Chemistry
- Electrode
- Cell
- Prototype
- Diagnostics/Predictions
- Recycling





High-performance and air/water-stable cathode materials for high energy density and low-cost Na-ion batteries

Development of high capacity, stable and highly ratecapable Na-ion battery cathode.

Trials underway for technology translation to Indi Energy



[Patent granted; Indian Patent No.: 406595, dated: 14/09/2022]

Development of Na-ion battery cathode via health/environment friendly and cost-effective 'aqueous processing'.

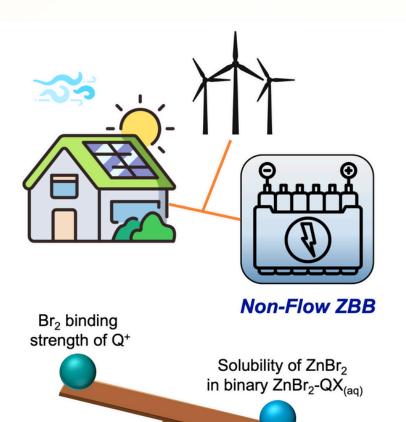


Scalable Sn-based high-performance and safe anode materials for high volumetric energy density Na-ion batteries

Trials underway for technology translation to KPIT (now, Trentar Energy Solutions)

Zn Batteries for Stationary Storage

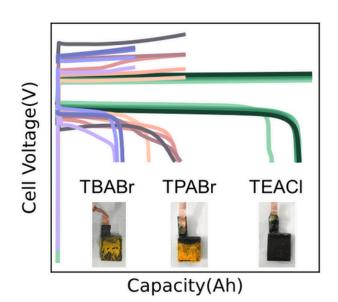




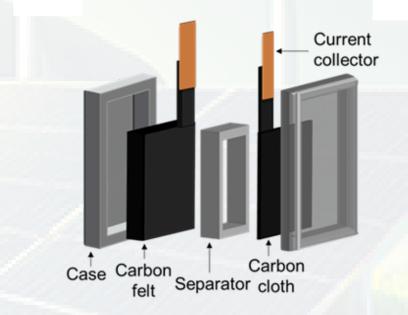
Br₂-trapping agent (QX)

Screening/Optimization

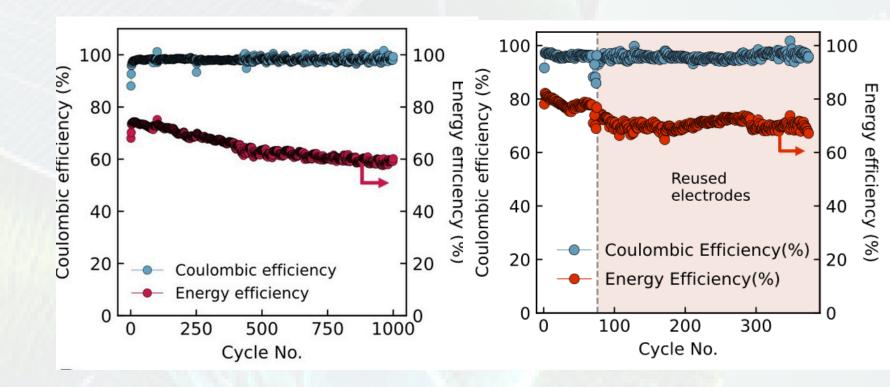
- Low-cost ZBB for Grid Storage
- ✓ High Energy Density (154 Wh/kg)
- Low overpotential
- ✓ Stackable design
- ✓ Refurbishable Components



Through a solubility product based screening methodology, we report an energy-dense, non-flow Zn-Br₂ battery (154 Wh/kg) for low-cost grid scale energy storage.







Circular Economy @ IITB Diverse sectors and Multiple Approaches

Process/Technology Development

Circular bio-economy

- Recovery of value added chemicals from fruit processing waste
- Garden waste to produce fuels for domestic cooking
- Biomass gasification for production of hydrogen and methane as fuels

Plastics and polymers

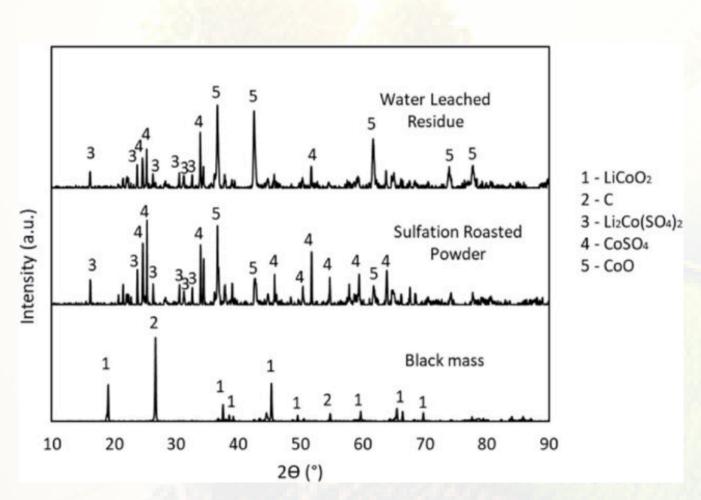
- Thermo-chemical recycling
 of waste plastics for fuels
- Design of bio-composites for sustainable and circular materials
- Development of
 biodegradable and reusable
 polymers

Industrial wastes

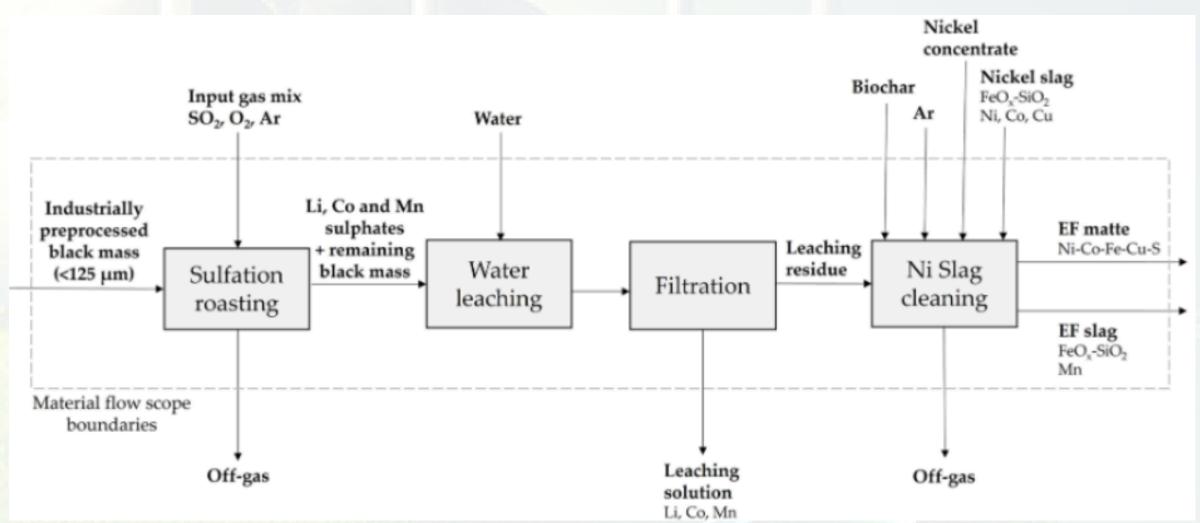
- Sustainable handling of tyre waste
- CO2 capture and conversion to fuels and chemicals
- Construction and foundry waste recovery and management
- Recovery chemicals from waste water
- ∘ e-waste

Critical Materials Recovery

Roasting-Water Leaching-Slag Cleaning Process for Recovery of Valuable Metals from Li-ion Battery Scrap



XRD patterns of black mass, sulfation roasted powder, and leach residue after water leaching



General Process

Waste Biomass-Plastic Gasification and Combustion based systems for Thermal Applications and Waste Management

- Gasifier Designed to operate with
 - Feed upto 20% ash
 - Co-gasification with Plastic/Paper/Cloth mix upto 20%
 - Menstrual Waste upto 4% as co-feed
- Efficient burner for low CV fuel
 - Low emission
 - High temperature
 - High efficiency
 - Flameless burner with ultra low emission

IITB Living Lab

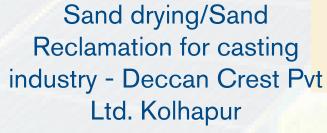
Potential areas (any thermal process requiring heat upto 1000 deg C)

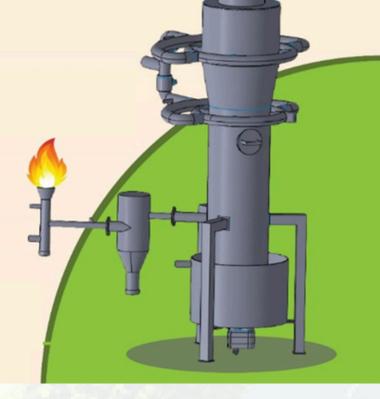


- Aluminium Melting
- Powder Coating
- Community Cooking/Kitchen
- Drying/Baking/Process heat



















Waste Biomass-Plastic & Waste Heat based Gasification system for H₂ production

Integrated sugar industry complex for waste valorization: Decarbonization and Circular Economy Adoption

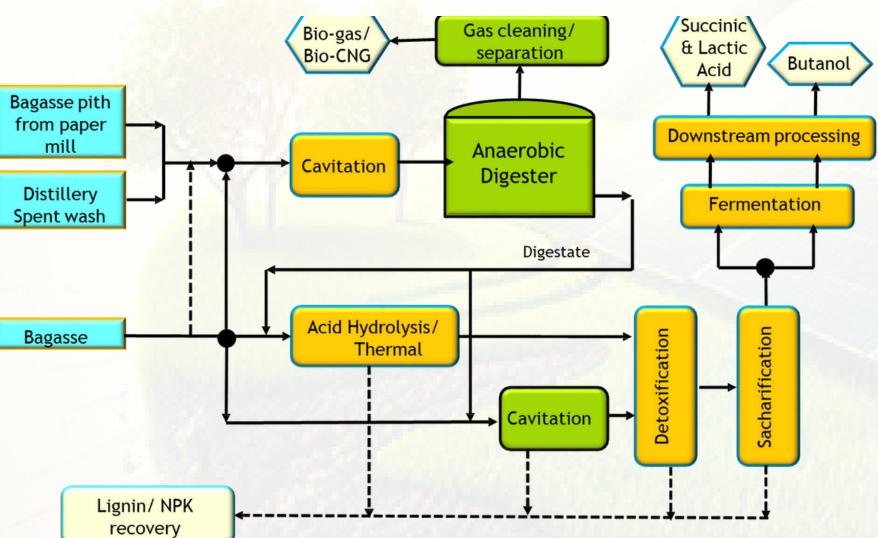










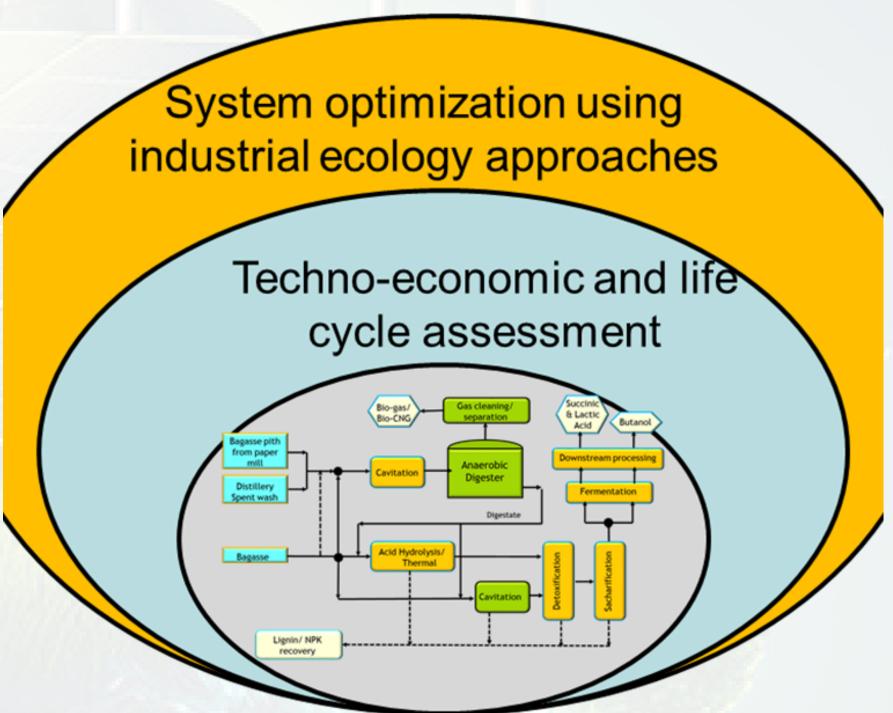












Inventory and Low Carbon Pathway



Energy

Volume 195, 15 March 2020, 116949



A framework for analyzing trade-offs in cost and emissions in power sector



Research Article Published: 06 November 2021

Emission inventory for road transport in India in 2020: framework and post facto policy impact assessment

Research Article

Temperature change and mitigation potent of Indian cement industry



Energy Policy

Volume 100, January 2017, Pages 41-50



Low-carbon growth for Indian iron and steel sector: exploring the role of voluntary environmental compliance





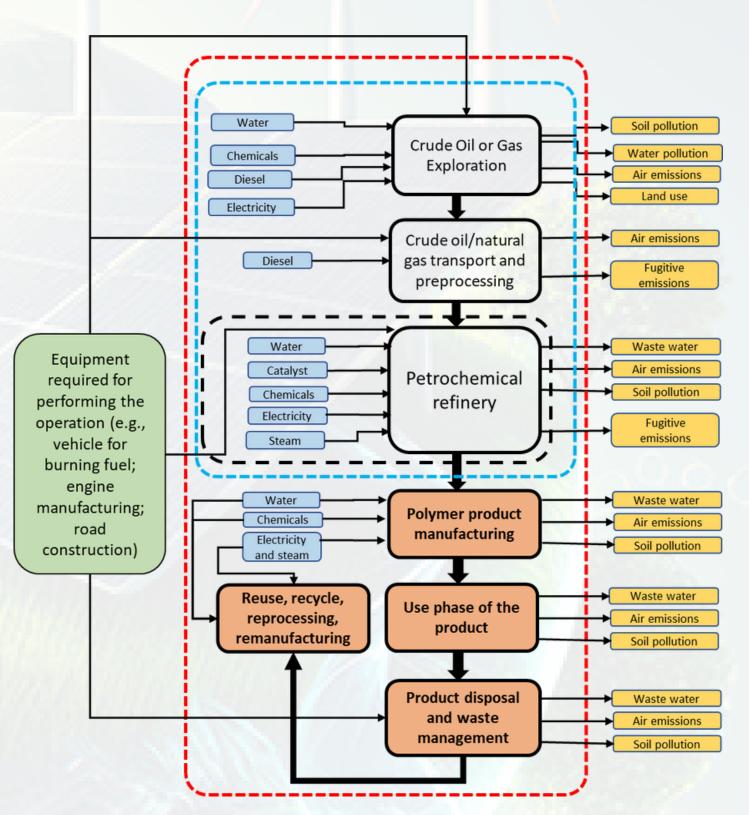
Detailed life-cycle assessment of GAIL gas processing facility in Pata (Collaborator: GAIL)

Objectives:

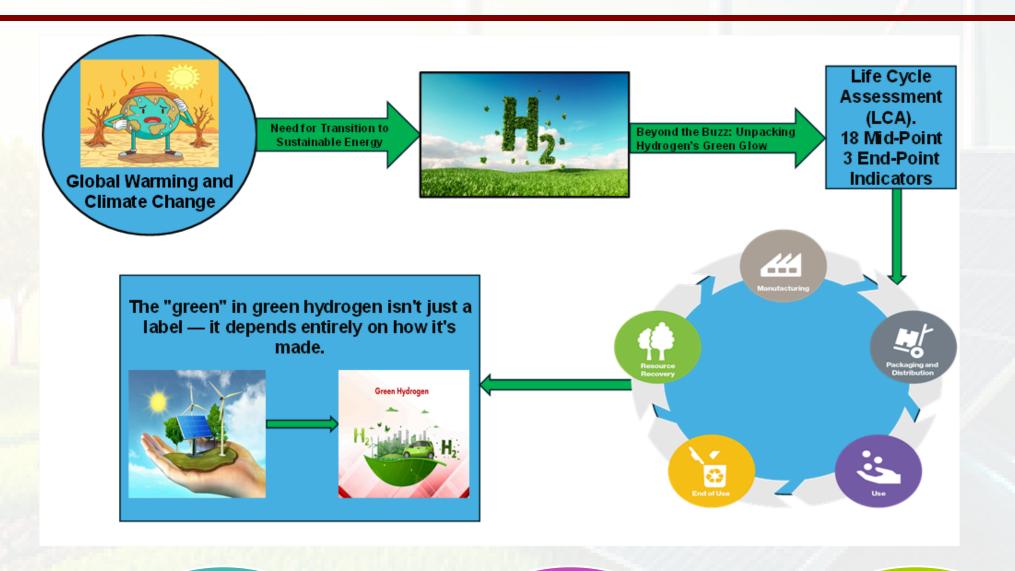
- Determine detailed product-wise impacts and emission hotspots
- Use detailed process data to provide decarbonization possibilities
- Identify the impact of the electrification of gas processing on carbon emissions

Outcome:

- Carbon footprint of HDPE and LLDPE
- Section wise impact details of complex plant
- Impact of electrification of operations



Life Cycle Assessment of Hydrogen Production via Electrolysis Technologies: Insights from India for a Sustainable Energy Transition





Need for LCA in hydrogen production technologies

Evaluates
environmental
impacts across
hydrogen value
chain.

Identifies sustainable production pathways.

Supports informed policy and investment decisions.

Reveals
hidden
environmental
hotspots.

Student Semester Program - SLP

Predictive capability in UPL sustainability data tracker

To design a process to separate the CO₂ from flue gases of the coal-fired boiler

UPL LIMITED







No of Audit Completed

58



No of Industry verticals Covered

14









Monetary Savings Identified (Lacs) 8126



Monetary Savings Implemented (Lacs) 2413

Reduction in Carbon Emissions		SCOPE-01 (tCO _{2eq})	SCOPE-02 (tCO _{2eq})	SCOPE-03 (If Any)
	Opportunity Identified	2,58,556	22,984	-
	ECMs Implemented	19,592	4,934	_

Sustainability Education for Industry Leaders and Managers: Sector-Specific Courses

Industry	Industry Sector	
Oil and gas	Petroleum and Petrochemicals	
Plastics and polymers		
Cement	Heavy Industries	
Steel (broadly metals		
and alloys)		
City/Urban regions	Urban infrastructure	
Buildings		
Transport		
Power	Energy	

- Course for industry leaders: ESG reporting, climate/green finance, circular economy models, climate policies, and targets
- Course for industry managers:
 Material flow analysis, Life cycle assessment, footprint calculations, software training, green engineering, and chemistry principles

Options: One-off courses, Professional certificate (three courses), Shared/joint courses with industry



IITB StartUp



Integrated, end-toend Zwilling Labs Digital Twin Platform

Zwilling's twin platform enables every step of your journey from connecting disparate data sources, creating and visualizing your digital twin machines and factory, to analyzing data and prescribing corrective actions. We actively support our customers in this journey. Our comprehensive platform enables manufacturing industries to operate efficiently, paving the way for a sustainable future and advancing the global effort towards decarbonization.

Accelerating Experimentation in Industries with Al-Powered Digital Twins

Machine Condition
Monitoring: Enhancing
Machine Health & OEE through
Various Maintenance
Strategies

Achieve real results with precision-engineered & Alenabled solutions

- Monitor real-time data from all connected machines.
- Simulate operational scenarios for predictive maintenance.
- Visualize plant processes with interactive 3D models.
- Track and analyze equipment performance and efficiency.
- Optimize workflows with Al-driven operational insights.
- Receive instant alerts for system anomalies and failures.





The Sustainability Action Lab focuses on; action learning for students and dissemination of sustainability research findings with stakeholders.



<u>Problem Statement:</u> 900+ Companies GreenCo certified but few have Platinum+ rating.



Solution: Sustainability action lab in partnership with CII can help companies improve their GreenCo rating.

Methodology:

- 1. Identifying the low scoring categories.
- 2. Identifying the professor with expertise and students to work on the project (1 or group of students).
- 3. Work on specific deliverables that can result in strategies and measures to improve the GreenCo rating.
- Create whitepapers that can increase domain knowledge, credibility and branding for GreenCo ratings.

IITB Sustainability Action Lab Deliverables

- Domian Expert as Mentor and students to work on the project.
- Details of project and output to be shared with CII.
- Improvement in CII rating/score as a criteria (performance standards).

Exploring CII Partnership





"To enable research and education for sustainable development"



- CEP
- EPGD/MEngg
- MOOC
- Minors, IDDDP

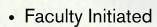


- Other Campus





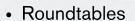
Fundamental & Translational Research



- Hub Initiated
- Industry Academia
- Student Initiated
- Research Infrastructure

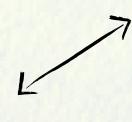






- Seminar/Webinars
- Conference/Symposium/Conclave/Expo











Industry Sustainability Assessment



IIT BOMBAY Admin,
Departments, Schools, Centres, SINE,
Student Bodies







Industries
Private
and
Public Ltd

Industry Partner



Govt. Bodies/ Regulatory/ Think Tanks/ Ministry



NGOs/NPOs

17 PARTNERSHIPS FOR THE GOALS



Thank You



IIT Bombay Research Hub for Green Energy and Sustainability

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